

# 1<sup>st</sup>. Brazil-US Short Course in Biofuels - 2009



## Feedstock Production Sugarcane

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# Contents

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- **Overview of sugarcane cultivation**
- **Cultivation practices**
- **Pests and Diseases**
- **Breeding**
- **Best practices/Environment**

# Sugarcane

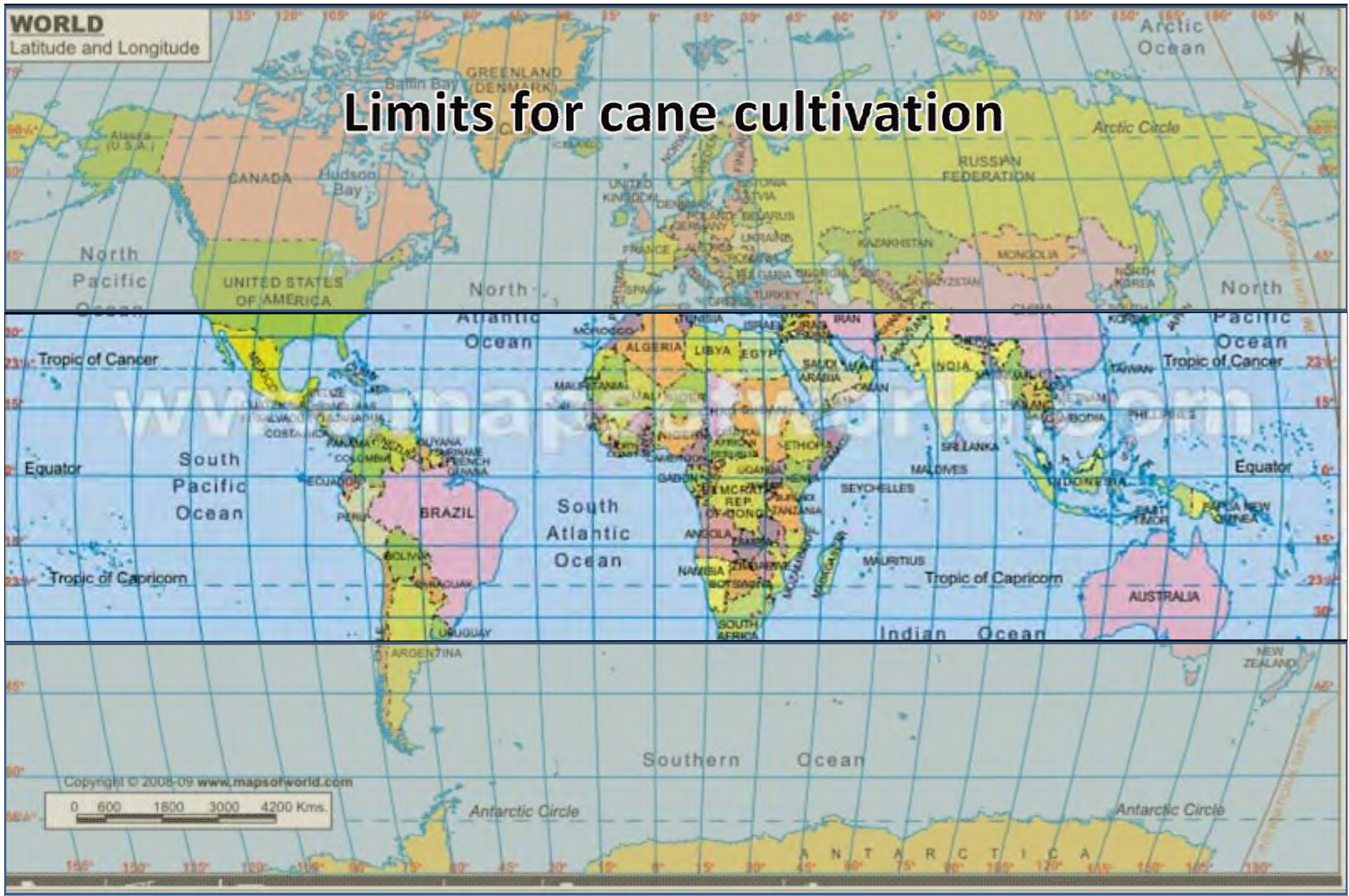
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- Tropical grass of Poacea family
- *Saccharum* genus:
- *S. officinarum* known in India since 6000 BC
- Modern cultivars: hybrids of several species
  - *S. officinarum*
  - *S. spontaneum*
  - *S. robustum*
  - *S. sinnensis*
  - *S. barberi*

# Sugarcane

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- **Grown > 100 countries**
- **Parallels 35N e 35S**
- **22 million ha**
  - **0.45% World land**
  - **1.6% of arable land**
- **Temperatures:**
  - **Optimum T: 30 – 34°C**
  - **Growth reduced < 21°C**
  - **Leaf death < 2.5°C**
  - **Buds death -1 to -6°C**



# World Top Sugarcane Producers

(among more than 100 countries)

Country	Cane Production		Harvested area	Average Yield
	1987	2007		
	----- Mt-----		1,000 ha	t/ha
Brazil	268.5	514.1	6,712	76.6
India	186.1	355.5	4,900	72.6
China	52.8	106.3	1,236	86.1
<b>World</b>	<b>990.3</b>	<b>1,557.7</b>	<b>21,977</b>	<b>70.9</b>

**BR, India and China: 63% of world production**

**Production increased 57% in last 20 years**

**BR: 33% of world production in 2% of Brazilian arable land**

# Research in sugarcane in Brazil in the beginning of the XX Century

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**Fertilizer study of Aguirre, de 1938. Foto: IAC**

# Sugarcane products

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- **Sucrose**
  - 4th source of calories in human diet
    - After rice, wheat, and maize
  - Main product of sugarcane industry in most countries
- **Ethanol [Fuel and Chemical]**
  - BR: 57% of cane in BR in 2009/2010 for ethanol
    - 27 billion L
    - Almost 35,000 gas stations carry E-100
- **Animal feed**
- **Energy [vapor power, electricity]**
- **Chemicals, plastics, polymers etc**
- **Cachaça**



# Sugarcane plant

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- **Semi-perennial grass**
- **Long stems germinate from rhizomes or stools**
- **Cylindrical stalks 2 – 5 m accumulate sugar in the internodes**
  - **1st. Cycle: 12 – 18 month**
  - **Regrowth (ratoon): 3 to 8 (average 4) cut after ~12 months**

# Sugarcane plant

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- **C-4 type of photosynthesis**
  - **Very efficient at high T**
- **Probably the most efficient plant for biomass production**
  - **World average: 70.9 t/ha**
    - **BR: 70-75 t/ha Northeast**
    - **80-85 t/ha Southeast**
  - **First cycle (cane-crop): 120 – 200 t/ha rainfed**
  - **Theoretical yield: 285 – 470 t ha<sup>-1</sup> yr<sup>-1</sup>**

# Sugarcane plant irrigated and fertilized to show potential of variety

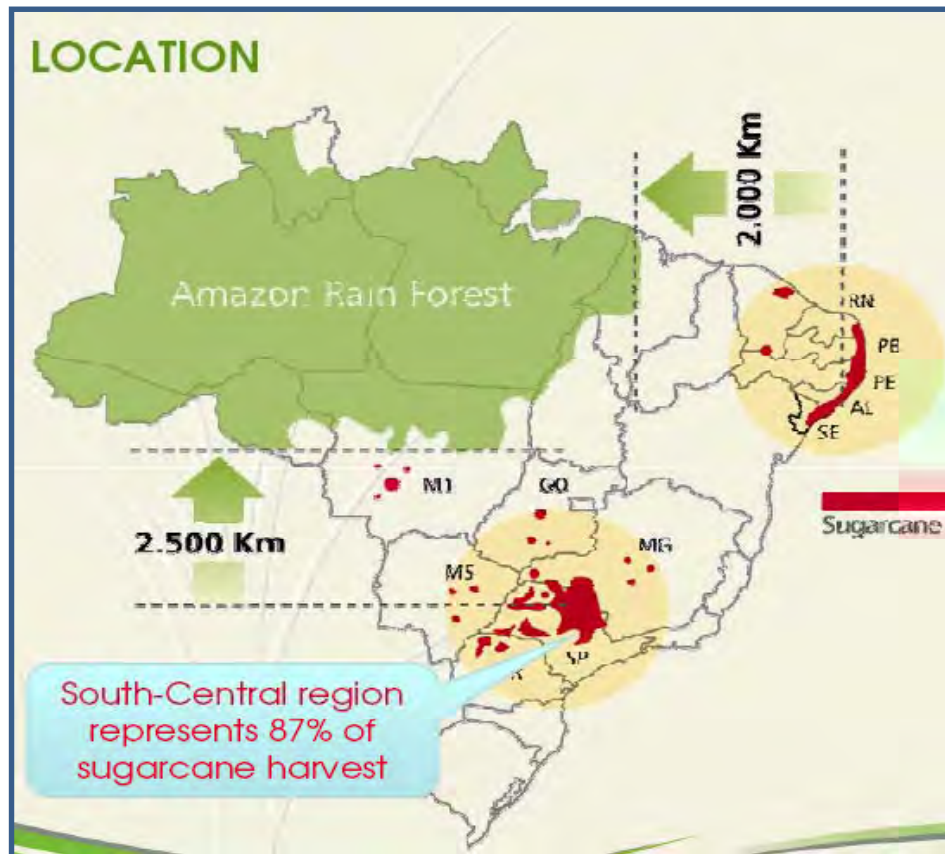
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**Sugarcane yielding 346 t/ha at IAC**



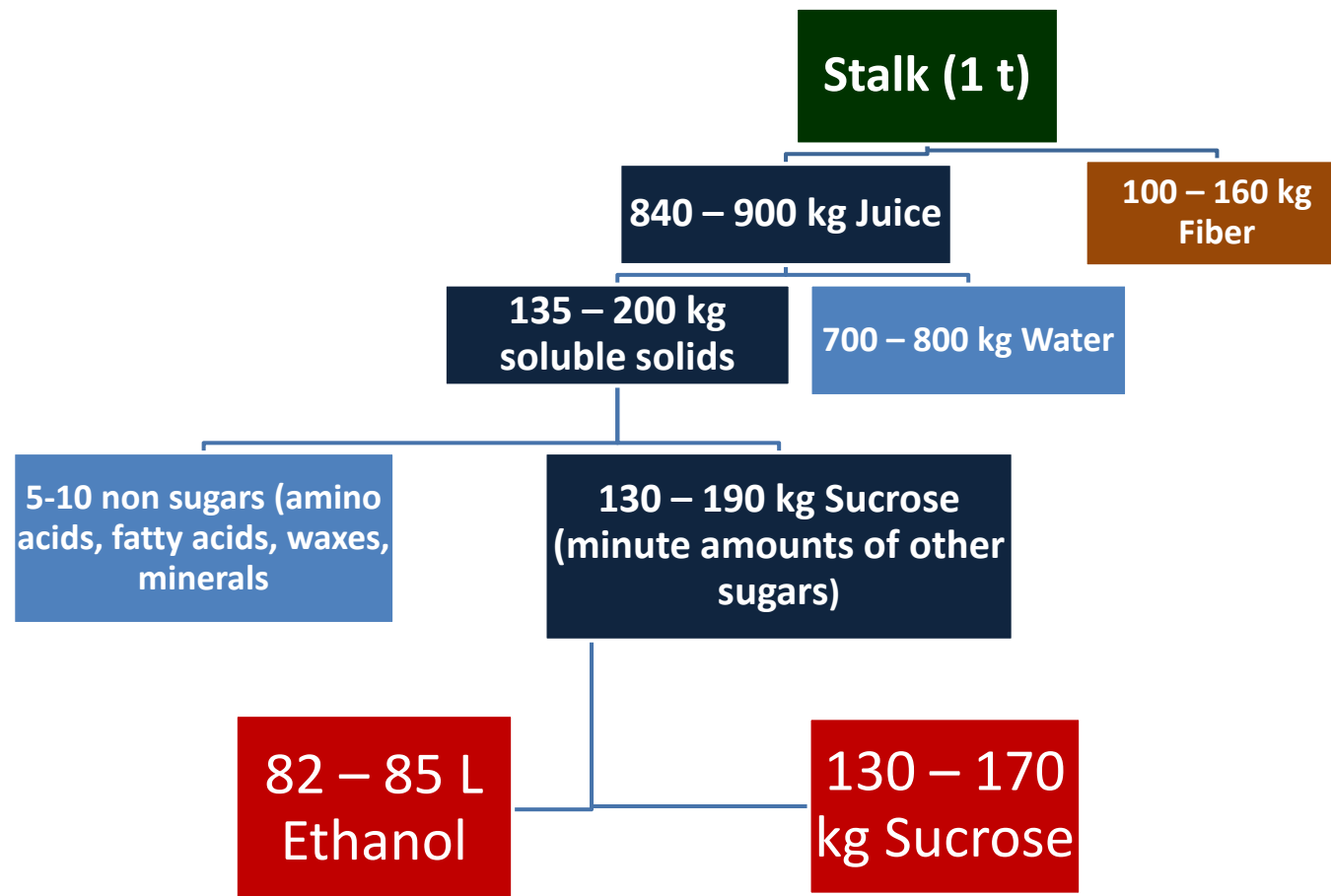
# Sugarcane in Brazil



- **Sucrose accumulation:** triggered by drought or low T ( $< 20^{\circ}\text{C}$ )
  - Sucrose accumulation related to flowering (undesirable trait in commercial varieties)
- **Flowering optimum:** T: 18 to  $31^{\circ}\text{C}$  &  $\Delta T$ :  $10^{\circ}\text{C}$ 
  - But combination of high intensity of both stresses [ $\Delta T > 14^{\circ}\text{C}$  + drought] retard or prevent flowering
- **Southeastern BR:** favorable (but not Amazon)

# Sugarcane stalk composition

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# Sugarcane numbers in Brazil



- **2008: 7 million ha**
- **Cane production: 601 million t**
  - 57% for ethanol and 43% for sucrose
- **Ethanol: 27.7 billion L**
- **420 mills**
  - 248: sucrose + ethanol
  - 157 exclusive for ethanol



# Sugarcane crop production

- **Plowing & Furrowing**
- **Fertilizer (mineral and organic) and lime**
- **Planting**
- **Cane seed (vegetative propagation)**
  - **8 – 10 t/ha stalks (12 to 18 buds/m)**



# Sugarcane crop production

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**Chemical control of soil insects (including termites)**

**Other mechanized operations include weed control, furrow mound levelling etc.**



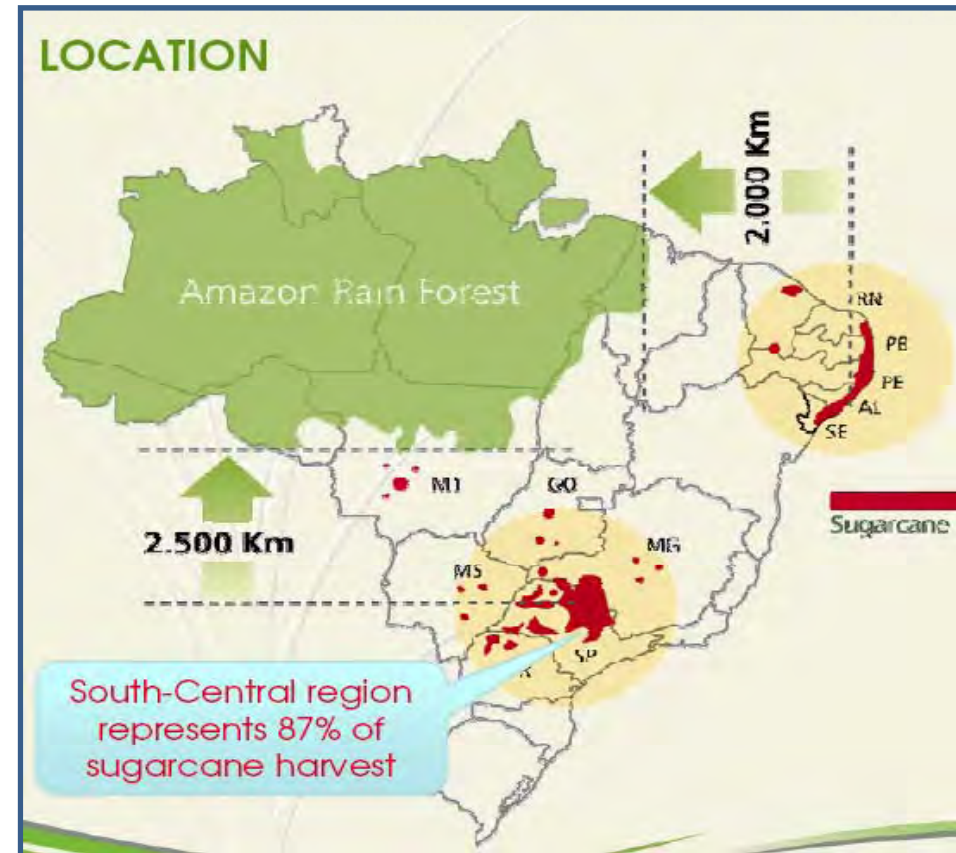
**Small stalk cuttings used as seeds (Technology under development)**





# Sugarcane crop production

- **Southeastern BR: > 1100 mm rain**
  - Rainfed
  - “Salvation” irrigation to ensure germination in dry periods
  - Irrigation is option for higher yields
- **Northeastern BR: irregular or insufficient rain**
  - Part of the area is irrigated



## Fertilizer used for sugarcane production in Brazil (2006/07)

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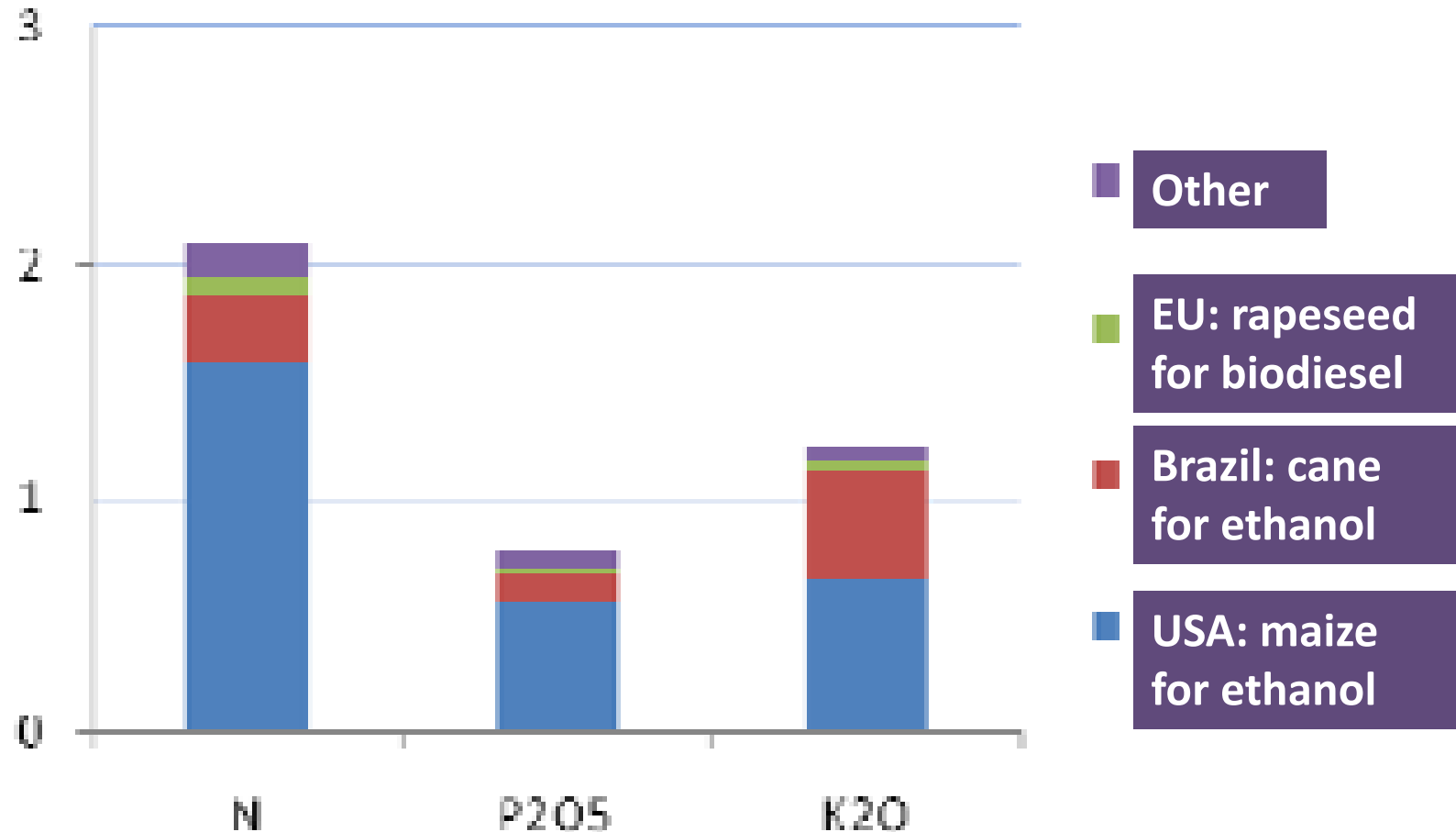
	Fertilizer mass (mil t)	Percent of fertilizer used in Brazil
<b>N</b>	<b>535</b>	<b>23,3</b>
<b>P<sub>2</sub>O<sub>5</sub></b>	<b>274</b>	<b>8,7</b>
<b>K<sub>2</sub>O</b>	<b>713</b>	<b>20,6</b>
<b>Total</b>	<b>1.522</b>	<b>17,1</b>

**Figures refer to sugarcane for sucrose and ethanol**

Source: Heffer & Prud'homme. IFA 2008

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# Estimates of global fertilizer use on biofuel crops in 2007/08 (Mt nutrients)



**Total: 4.1 Mt nutrients (2.4% of world consumption)**

**Source: Heffer & Prud'homme, 2008**

## Estimate fertilizers used for biofuel crops 2007/2008 (Million t N, P<sub>2</sub>O<sub>5</sub>, K<sub>2</sub>O).

**Data from BR and USA are for ethanol**

Fertilizer consumption	World	Brazil (Cane)	EUA (Corn)
N	2,1	0,32	1,57
P <sub>2</sub> O <sub>5</sub>	0,8	0,16	0,58
K <sub>2</sub> O	1,2	0,43	0,65
<b>Total</b>	<b>4,1</b>	<b>0,91</b>	<b>2,80</b>
<b>Ethanol Production (billion L)</b>		<b>22,5</b>	<b>24,7</b>

Source: Heffer & Prud'homme. IFA 2008

# Liming and Fertilization

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- **Sugarcane is relatively tolerant to soil acidity and efficient to use soil nutrients:**
  - **Liming soil pH < 5.5**

Nutrient export	kg/100 t cane
N	100 – 150
P <sub>2</sub> O <sub>5</sub>	15 – 25
K <sub>2</sub> O	100 – 250
S	15 - 49

Fertilizer used	Plant cane	Ratoon
	kg/ ha	
N	30 – 60	60 – 140
P <sub>2</sub> O <sub>5</sub>	30 – 150	0 – 40
K <sub>2</sub> O	30 - 150	30 - 150

# Liming and Fertilization

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- **Fertilizer use in sugarcane in Brazil:**
  - **Average 408 kg/ha NPK**
  - **Similar to most grain crops but DM yield is much higher with sugarcane**

<b>Cane yield</b>	<b>~ 80 t/ha</b>	<b>35 t/ha DM</b>
<b>Grain</b>	<b>3 – 10 t/ha</b>	<b>&lt; 10 t/ha DM</b>

**Sugarcane uses 17% of the mineral fertilizer in Brazil**

# Sugarcane plant cycle

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**Cycle varies from 4 to 10 years**

	Cuttings	Harvest (months)	Yield (t/ha)
Plant (1st)	1	12 – 18	90 - > 150
Ratoons	3 to 8 (4)	10 – 12	60 - 130



Ratoon crop

- **Replant when yields fall below a baseline for specific field or variety (usually 50 to 70 t/ha)**

# Harvesting

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- **Maturation and harvest: in Fall and Winter (Apr - Nov in Southeastern Brazil)**

## HARVEST

- **Manual: Burn & Cut**
- **Mechanized: usually unburned (green cane)**
  - **Law restriction to burning in parts of BR. In SP prohibition after 2014-2017**
  - **Mechanical harvesting in already about 40% of the area**
    - **90% in some mills in SP and in new expansion areas in Central Brazil**

**Questions involved: labor replacement X environmental and economic problems**



# Traditional Burn and Cut



**Air pollution**  
**Nutrient losses (N, S)**  
**Biomass loss**  
**Soil left with little crop residue**



**Harvest: labor intensive operation**

# Green cane & mechanical harvest



Plant residues preserved (9 to 15 t/ha DM)  
Soil and water protection: increase soil OM  
Nutrient conservation, higher soil moisture  
Yield increases  
Trash may be used for 2<sup>nd</sup> generation biofuel

Lay off labor  
Plant germination  
Increase of some pests and diseases  
Difficult to incorporate fertilizer  
Risk of fire

# Crop rotation

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- **Before replanting (after 5-8 yr cycle)**
  - 1 million ha/yr is replanted in Br
  - Green manure
  - Soybean/Peanut (for grain)
    - **OM incorporation to soil**
    - **Pest and disease control**



# Pests and Diseases

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- **Sugar borer (*Diatraea saccharalis*)**
  - **Open holes in cane: yield and quality**
    - **Biological control (*Cotesia flavipes*, *Lydella mimeuse* etc)**
- **Spittlebug (*Mahanarva fimbriolata*)**
  - **Important in green cane**
    - **Control: mechanical destruction/burning of stubbles**
    - **Biological: *Metarhizium anisoplia***

# Biological control

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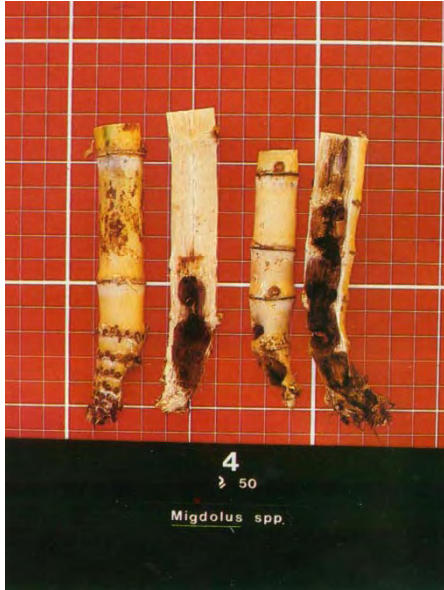
**Sugar borer  
controlled by Cotesia**



**Spittlebug attacked  
by *Metarhizium***



# Soil pests



*Migdolus, Sphenophorus levis*, termites and nematodes require chemical control and or management practices (burn stools, crop rotation)



# Fungus and virus diseases

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Smut (*Ustilago scimatinea*)



Rust (*Puccinia melanocephala*)



Mosaic virus

**Sugarcane diseases are dealt with resistant varieties and management practices (nursery survey, heat treatment etc)**

# Bacterial diseases

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Ratoon stunting (*Leifsonia xyli*)



Leaf scald (*Xanthomonas albilineans*)

**Use of resistant varieties is the main form of control**

**Sugarcane is seldom sprayed for diseases**



# Variety management

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- **Sugarcane growers usually cultivate more than 15 varieties:**
  - **Decrease risks of loss of resistance to pests/diseases**
  - **Benefit from maturation/harvest periods**
  - **Benefit from adaptation to soil/climate**

# Plant breeding

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- **Commercial varieties are hybrids of several species**
  - **Complex inter-specific hybrids with 100 – 130 chromosomes**
- **Cultivars usually are replaced at the most after 15 years**
  - **Genetic erosion, loss of quality, loss of resistance to diseases, yield and quality improvement**

# Plant breeding

- **4 main breeding programs in Brazil**
  - **Ridesa (1971)**
  - **CTC (1968)**
  - **IAC (1932)**
  - **Canavialis (2003)**

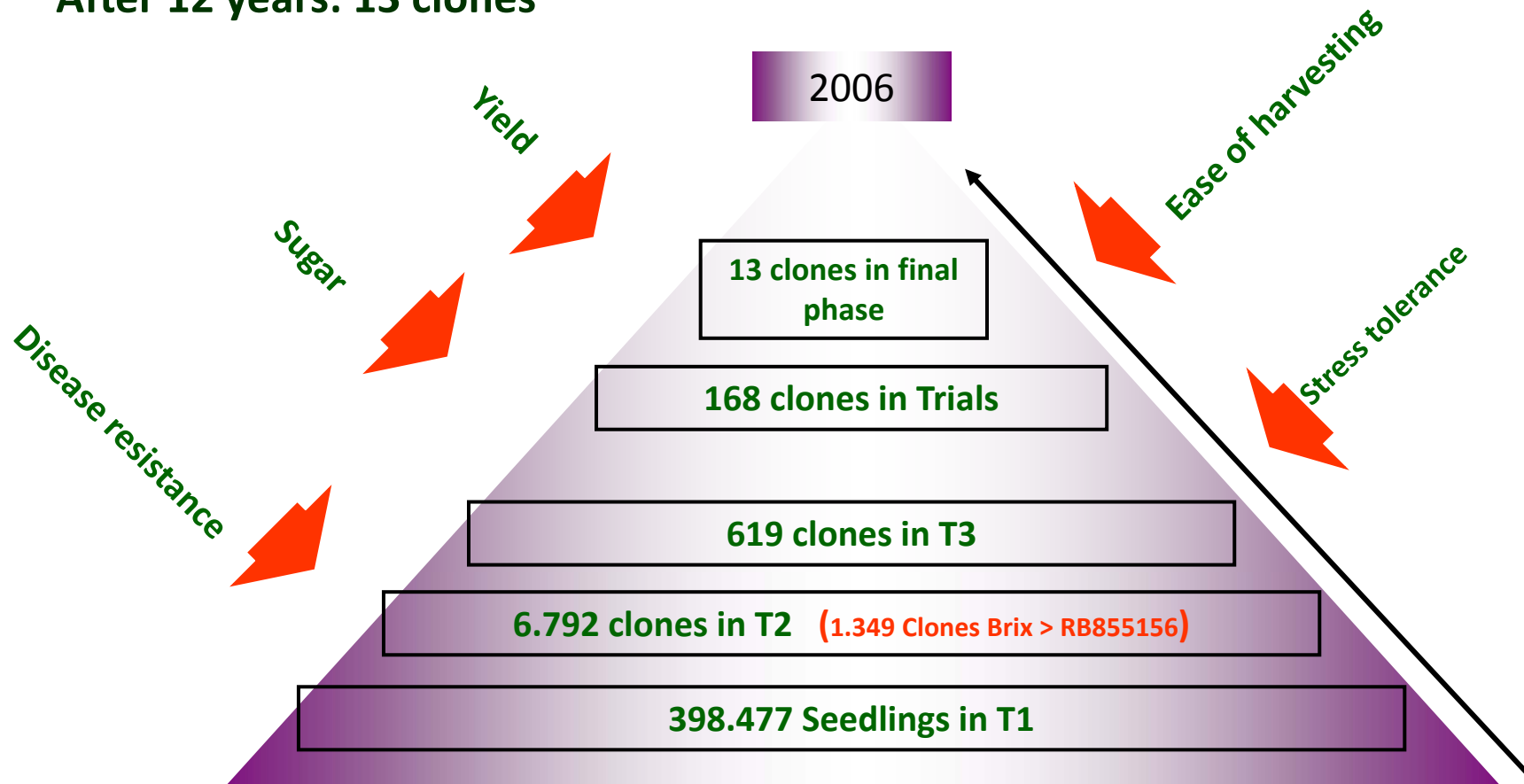
**Traditional crossing systems**



# Traditional method: 12 years to produce new varieties

## Example of a Ridesa crossing

Beginning: 400,000 genotypes  
After 12 years: 13 clones



# Sugarcane breeding

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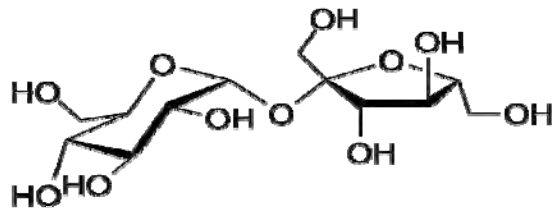
- **Improved tools to speed up release of new varieties**
  - **Genetic maps**
  - **Molecular markers**
  - **Transgenics**
    - **Allow to target desirable traits (disease resistance, sugar content, drought tolerance, DM yield, agronomic quality etc)**
    - **Transgene expression is unstable. No GM cultivar released for trade –**
- **Molecular biology and biotechnology have great potential**



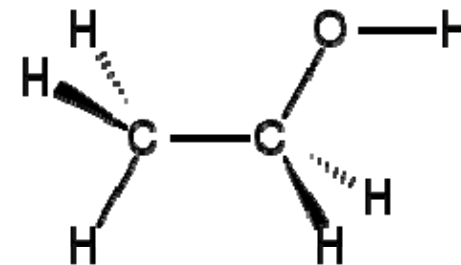
# Sugarcane best practices/Environment

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- **Recycling of residues**
  - Main products of sugarcane processing carry only C, H, and O
  - Mineral contents of sugarcane can be recycled back to the field

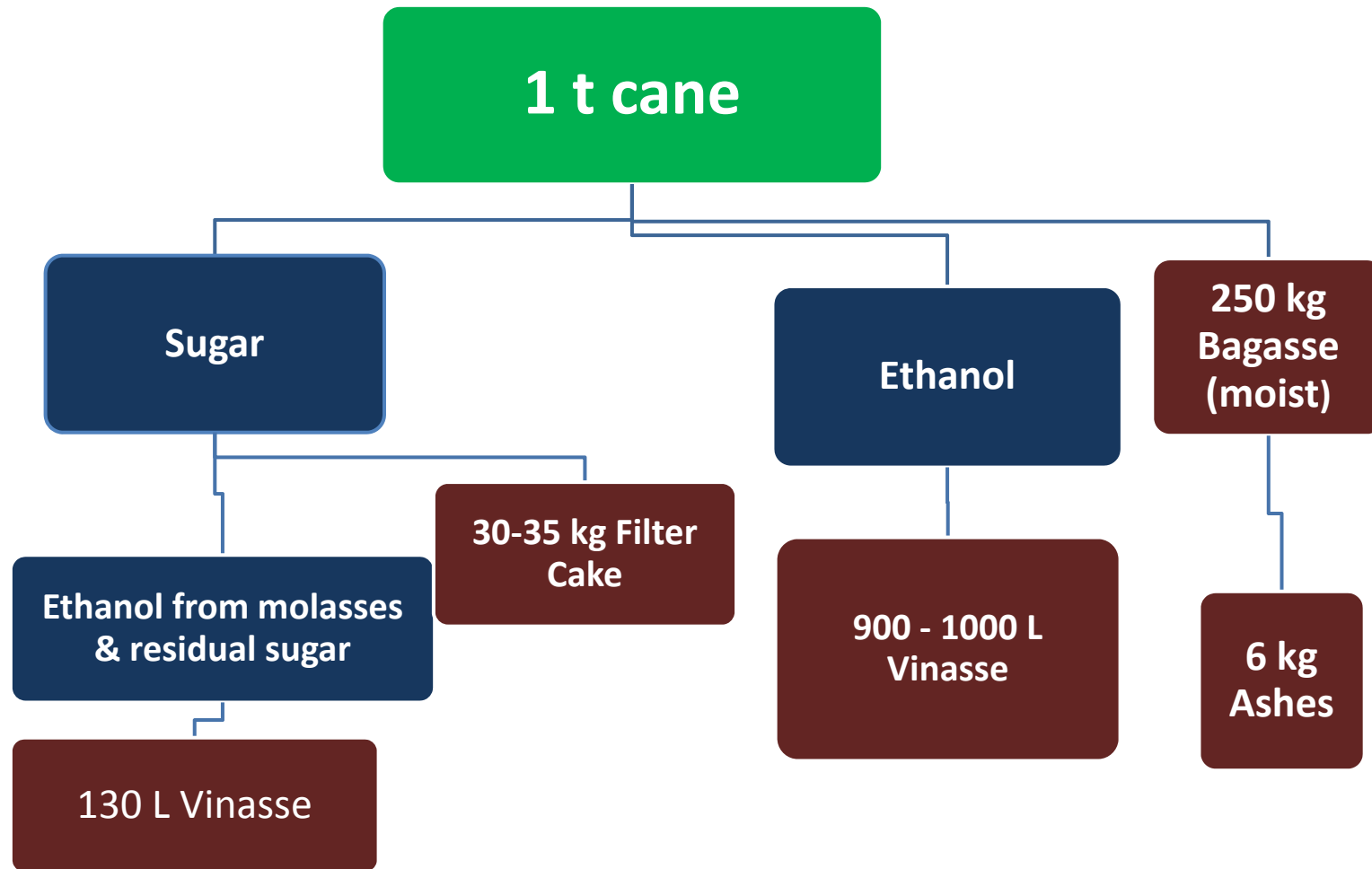


Sucrose:  $C_{12}H_{22}O_{11}$



Ethanol:  $C_2H_5OH$

# Sugarcane residues



# Bagasse

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- **Huge amounts produced (250 kg/t cane)**
  - **Vapor power and electricity**
    - **Mills are energy self sufficient**
    - **By product: ashes**
  - **Used also for composting**



# Ashes

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Moisture	0.5 to 0.8 kg/kg	
N	7 g/kg	
P <sub>2</sub> O <sub>5</sub>	5 - 10 g/kg	Dry basis
K <sub>2</sub> O	7 - 20 g/kg	Dry basis
S	14 g/kg	Dry basis
Si	300 - 800 g/kg	Dry basis

- **Used for direct application to the field**
- **Composted with other residues**

# Filter Cake



Juice filtration: filter cake

Moisture	0.7 kg/kg
OM (dry basis)	590 g/kg
N	14 g/kg
P <sub>2</sub> O <sub>5</sub>	12 g/kg
K <sub>2</sub> O	1.8 g/kg
C:N	24:1

## Uses:

**Direct application (fresh weight, 50% moisture)**

**80-100 t/ha: surface, pre-plant**

**40-50 t/ha: inter-row**

**15-30 t/ha: seed furrow**

# Filter cake

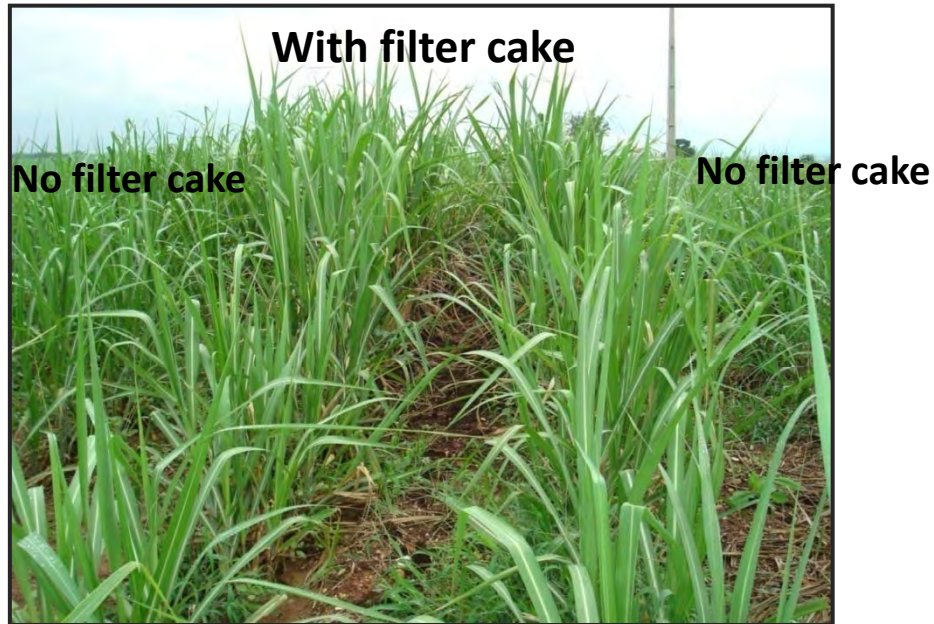


- **Filter cake is an excellent organic fertilizer**

Filter cake (t/ha)	Fertilizer NPK (kg/ha)	Yield (2 cycles) (t/ha)
0	0	140
15	0	184
15	0-60-120	212
0	20-120-120	191

Coleti et al., 1986

# Filter cake application before planting



# Vinasse

## Liquid residue

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**Produced in great amounts: 8 to 12 L/L ethanol**

900-1000 L/t cane (or ~140 L/t if from sucrose + ethanol production)

<b>Total solids</b>	<b>10 - 40 g/L</b>
N	90 - 800 mg/L
P <sub>2</sub> O <sub>5</sub>	10 - 190 mg/L
K <sub>2</sub> O	800 - 4000 mg/L

**Most common: 2 to 3 kg/m<sup>3</sup> K<sub>2</sub>O**

**Rates used: 100 - 200 m<sup>3</sup>/ha**

**[10 to 20 mm rain equivalent]**

**200 to 600 kg/ha K<sub>2</sub>O**

# Vinasse

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- **Before 1960's: source of pollution**
  - **High BOD:**
- **1967: Law prohibits dumping in rivers and water bodies**
  - **Recycle in the fields**
  - **Excess: “sacrifice” areas**
- **2005: State (SP) regulation restricts rate of application based on soil K and plant K export.**

# Vinasse distribution/application

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**Vinasse initially is stored in tanks for distribution to the fields**



**Impermeable channels or pipelines are used in flat areas. Pumping stations help distribute vinasse to far away fields**

# Vinasse application

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**Pumping station  
Roller pipes and cannon  
sprinklers for vinasse application**





# Vinasse distribution/application



**Trucks used to transport and apply vinasse in the fields**



# Vinasse application

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**Sprinkler application in the field**



# Vinasse distribution/application

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- **Vinasse is a source of K**
  - **Where applied it totally replaces K mineral fertilizer**
    - But it is also source of N, OM, and other nutrients
- **Cost of transport restricts distance of application**
  - **Usually up to 30 km**
- **Concentrated vinasse can substantially increase economic distance for application**
  - **Depends on cost of energy for removing water**
  - **Production of organo-mineral fertilizer is an option**

# Field application of concentrated vinasse

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**Concentrated vinasse is already produced in some mills**

**Truck application of concentrated vinasse**



# Recycling nutrients in sugarcane in Brazil (8.3 million ha)

Residue	Nutrient content			Nutrient recycled		
	N	P <sub>2</sub> O <sub>5</sub>	K <sub>2</sub> O	N	P <sub>2</sub> O <sub>5</sub>	K <sub>2</sub> O
	% in dry matter			----- 1000 t/yr -----		
Filter cake	1.4	1.9	0.4	46.5	63.1	12.9
Trash	0.5	0.1	0.6	191.0	45.7	236.6
	----- kg/m <sup>3</sup> -----					
Vinasse	0.4	0.06	2.0	124.5	19.9	675.6
<b>Total</b>				<b>362.0</b>	<b>128.7</b>	<b>925.1</b>

Total nutrients recycled equivalent to  $2.6 \times 10^6$  t of fertilizer (as UR, ST and KCl).

Trash not burned

NPK fertilizers used em sugarcane in 2007/2008:  $3.4 \times 10^6$  t

Source: Rossetto et al., 2008 e ANDA 2007

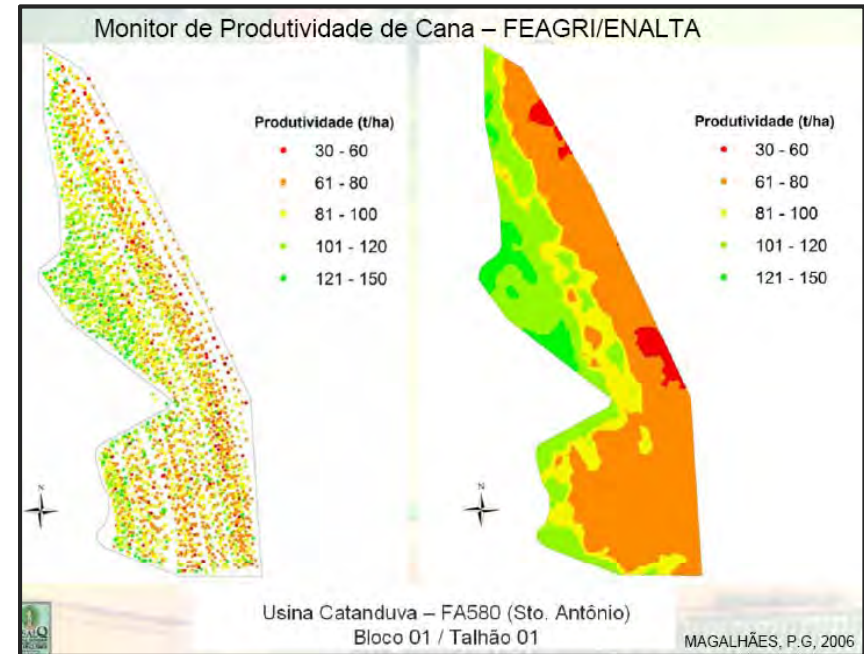
# Precision agriculture

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- **Already used in several mills**
- **Optimization of fertilizer and pesticides**
  - **Fertilizer/lime application**
  - **Pest/disease/weed control**
- **Nocturnal operations**
- **Control of traffic to avoid soil compaction**

# Precision agriculture

- **Yield map allows identification of high/low yielding areas to help decision making and field operations**



# Precision agriculture

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## GPS guided variable-rate fertilizer application in green cane





# GPS-controlled field operations

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**Tires of combine and tractor drive always in the same path in order to avoid compaction of the plant line**

**Other field operations (planting, cultivation, agrochemical application etc) will do the same.**

**Plant line is preserved (“Canteirização”)**



# N<sub>2</sub> Fixation in sugarcane

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- **Several diazotrophic bacteria known to fix N<sub>2</sub> in sugarcane**
- **Evidences that BNF supplies part of the sugarcane N needs**
  - **Relatively little fertilizer N is used**
  - **Areas grown with sugarcane for >50 yr do not show soil degradation**
- **Presently N fertilizer cannot be replaced**
- **Potential to improve: ongoing research**
  - **Inoculant**
  - **Varieties responsive to association with BNF bacteria**

# Concluding remarks

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- **Sugarcane is an efficient crop to produce biomass and energy**
  - **Energy balance is highly favorable**
- **Agronomic (industrial, economic) knowledge available allow an efficient and environmentally sound production system**
  - **Demand for agrochemicals is relatively small**
  - **Biological control**
  - **Recycling of nutrient and organic matter**
  - **Soil protection**
  - **Grain and green manure produced in rotation**
- **Great potential for future improvements**
  - **Conventional research & Biotechnology**

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# Thank you

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**Acknowledge the help of Raffaella Rossetto with photos and suggestions**